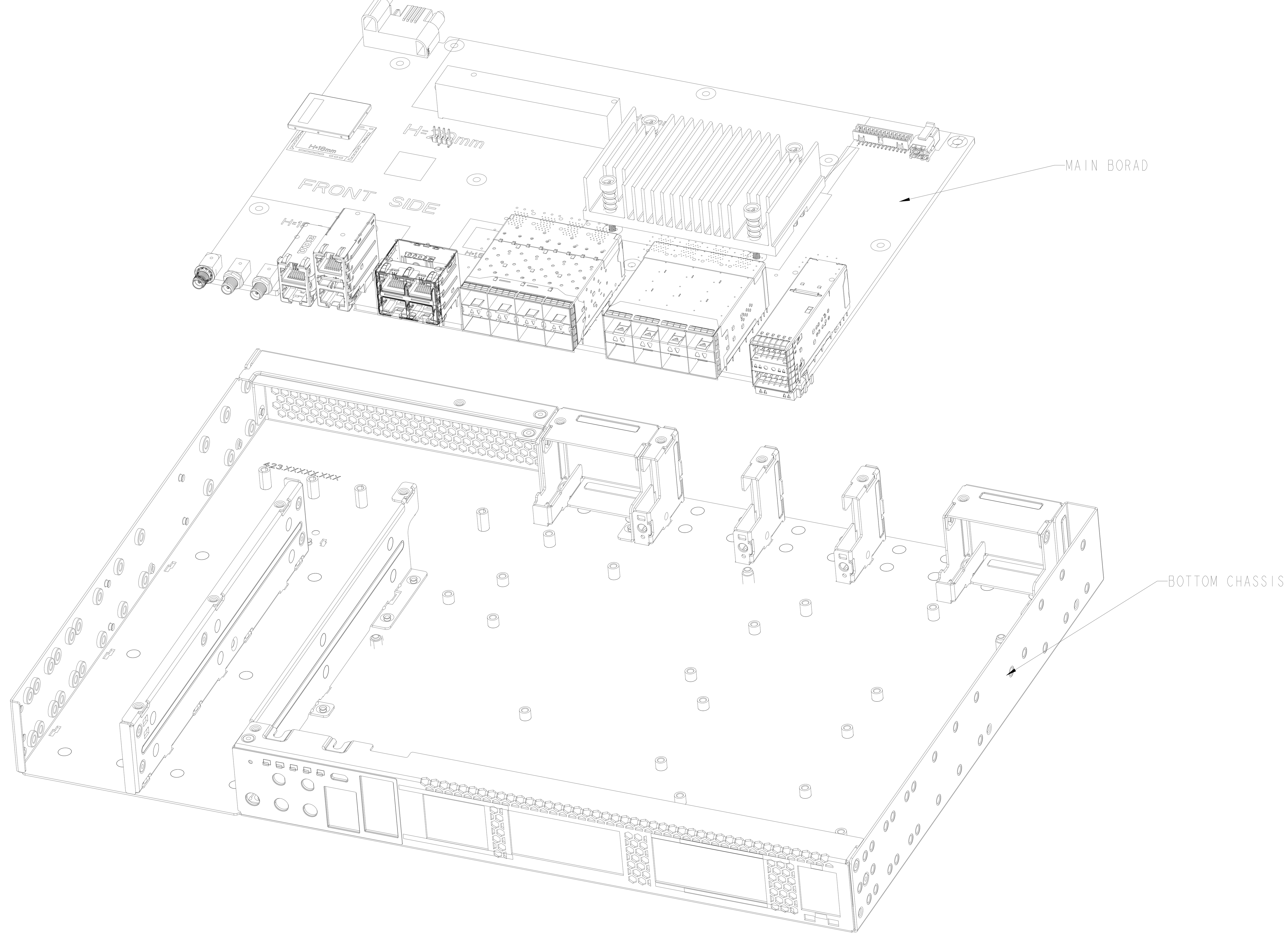
VER.	MARK	ECR/ECN NO.	DATE	UPDATE DESCRIPTION	SIGNATURE
			2021/05/27	firt release	

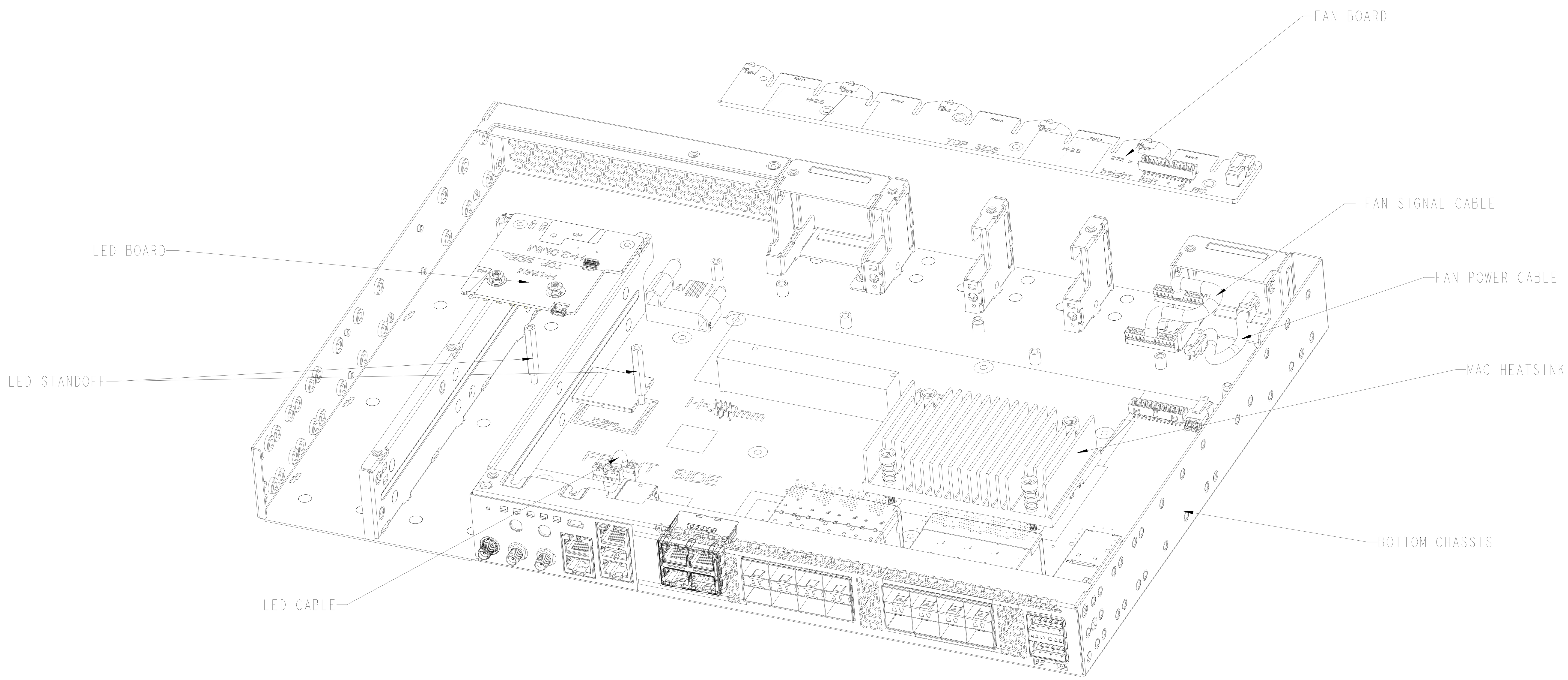


STEP1:ASSEMBLY MAIN BOARD ON CHASSIS

Select Tol / Dim	A	B	C	EPS	EPE	BAG	CTN	Label	USR
0~6	0.05	0.05	0.10	/	/	/	/	0.20	
6~30	0.10	0.15	0.20	0.50	0.50	3.00	/	0.20	
30~120	0.15	0.20	0.30	0.50	0.50	5.00	2.00	0.25	
120~300	0.20	0.30	0.40	1.00	1.00	10.00	3.00	0.30	
300~450	0.25	0.40	0.50	2.00	2.00	15.00	5.00	0.50	
450~600	0.30	0.50	0.60	3.00	3.00	20.00	5.00	0.80	
DRAFT TOLERANCE		±0.2°		CRITICAL DIM. MARK ✱					

MATERIAL (SPEC.) SEE NOTES	SCALE	ufiSpace	
FINISH SEE NOTES	SHEET 1/7		
	UNIT	PART NAME	
	SIZE A0	MODEL	PART NO.	DESIGNED Allen-mo
		CUSTOMER MODEL	CUSTOMER PART NO.	APPROVED Jason

VER.	MARK	ECR/ECN NO.	DATE	UPDATE DESCRIPTION	SIGNATURE
			2021/05/27	firt release	

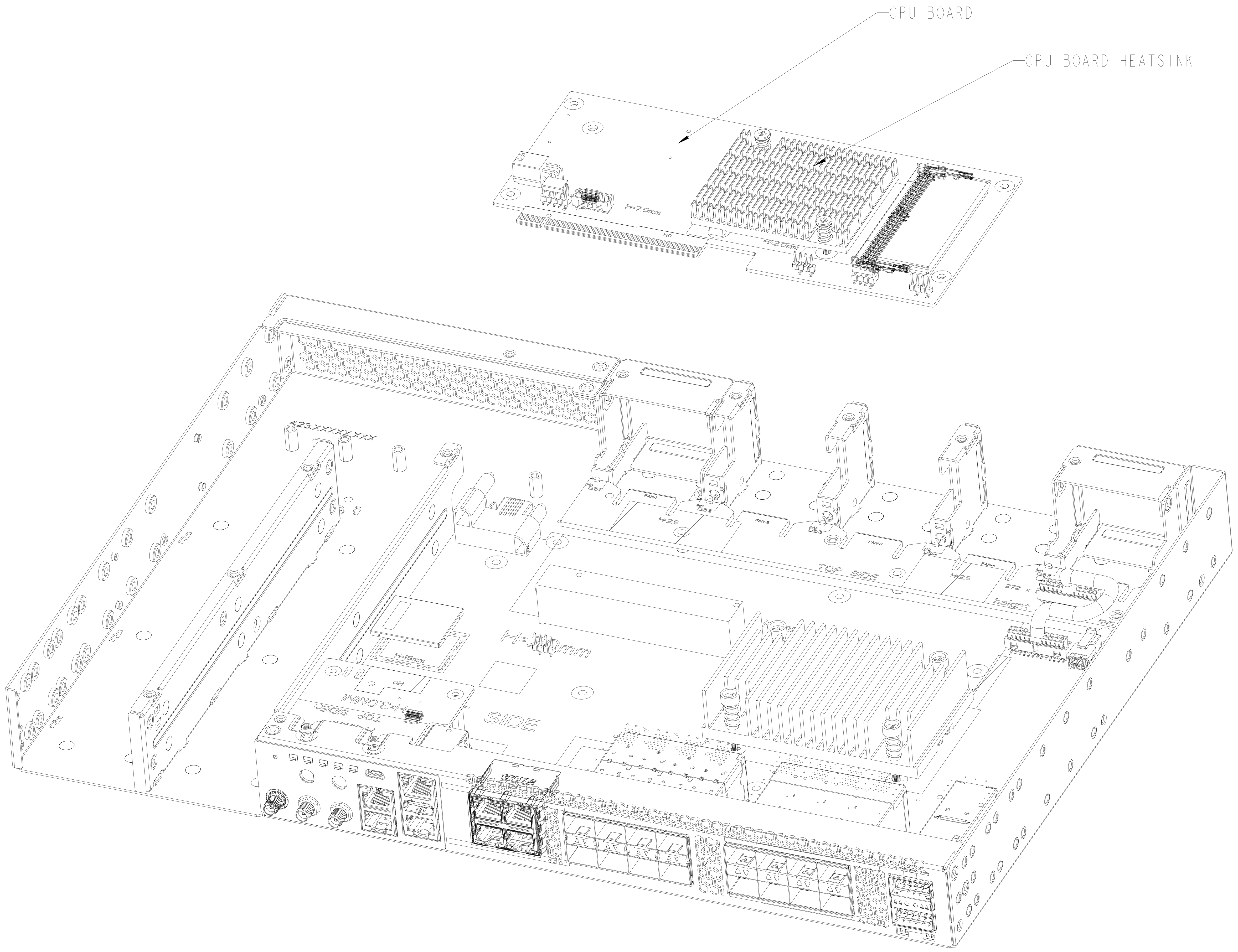


STEP2 :ASSEMBLY LED BOARD AND FAN ON CHASSIS

MATERIAL (SPEC.)	SEE NOTES	SCALE	ufiSpace
FINISH	SEE NOTES	SHEET 2/7	
		UNIT	PART NAME
		SIZE A0	MODEL / PART NO. / DESIGNED Allen-mo
			CUSTOMER MODEL / CUSTOMER PART NO. / APPROVED Jason

Select Dim \ Tol	A	B	C	EPS	EPE	BAG	CTN	Label	USR
0~6	0.05	0.05	0.10	/	/	/	/	0.20	
6~30	0.10	0.15	0.20	0.50	0.50	3.00	/	0.20	
30~120	0.15	0.20	0.30	0.50	0.50	5.00	2.00	0.25	
120~300	0.20	0.30	0.40	1.00	1.00	10.00	3.00	0.30	
300~450	0.25	0.40	0.50	2.00	2.00	15.00	5.00	0.50	
450~600	0.30	0.50	0.60	3.00	3.00	20.00	5.00	0.80	
DRAFT TOLERANCE		±0.2°		CRITICAL DIM. MARK ※					

VER.	MARK	ECR/ECN NO.	DATE	UPDATE DESCRIPTION	SIGNATURE
			2021/05/27	firt release	

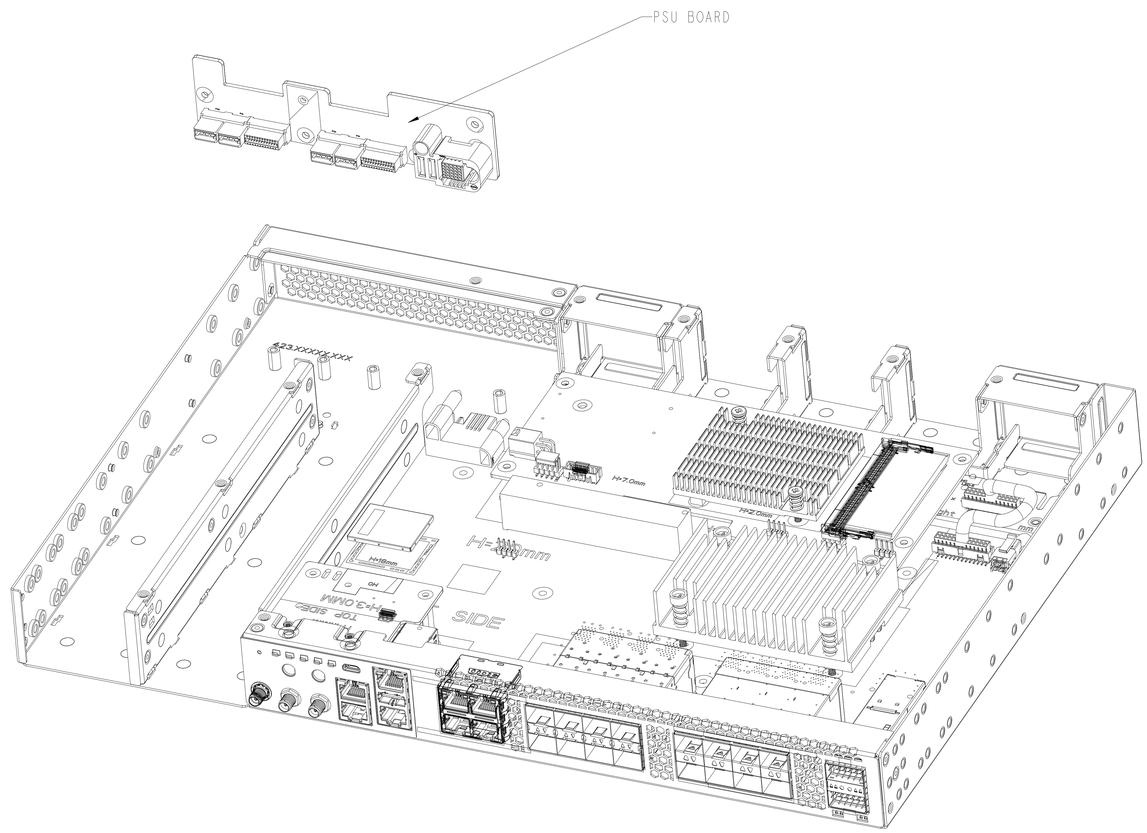


STEP 3:ASSEMBLY CPU BOARD ON CHASS

MATERIAL (SPEC.)	SEE NOTES	SCALE	ufiSpace		
FINISH	SEE NOTES	SHEET 3/7			
		UNIT	PART NAME		
		SIZE A0	MODEL	PART NO.	DESIGNED Allen-mo
			CUSTOMER MODEL	CUSTOMER PART NO.	APPROVED Jason

Select Dim \ Tol	A	B	C	EPS	EPE	BAG	CTN	Label	USR
0~6	0.05	0.05	0.10	/	/	/	/	0.20	
6~30	0.10	0.15	0.20	0.50	0.50	3.00	/	0.20	
30~120	0.15	0.20	0.30	0.50	0.50	5.00	2.00	0.25	
120~300	0.20	0.30	0.40	1.00	1.00	10.00	3.00	0.30	
300~450	0.25	0.40	0.50	2.00	2.00	15.00	5.00	0.50	
450~600	0.30	0.50	0.60	3.00	3.00	20.00	5.00	0.80	
DRAFT TOLERANCE		±0.2°		CRITICAL DIM. MARK	※				

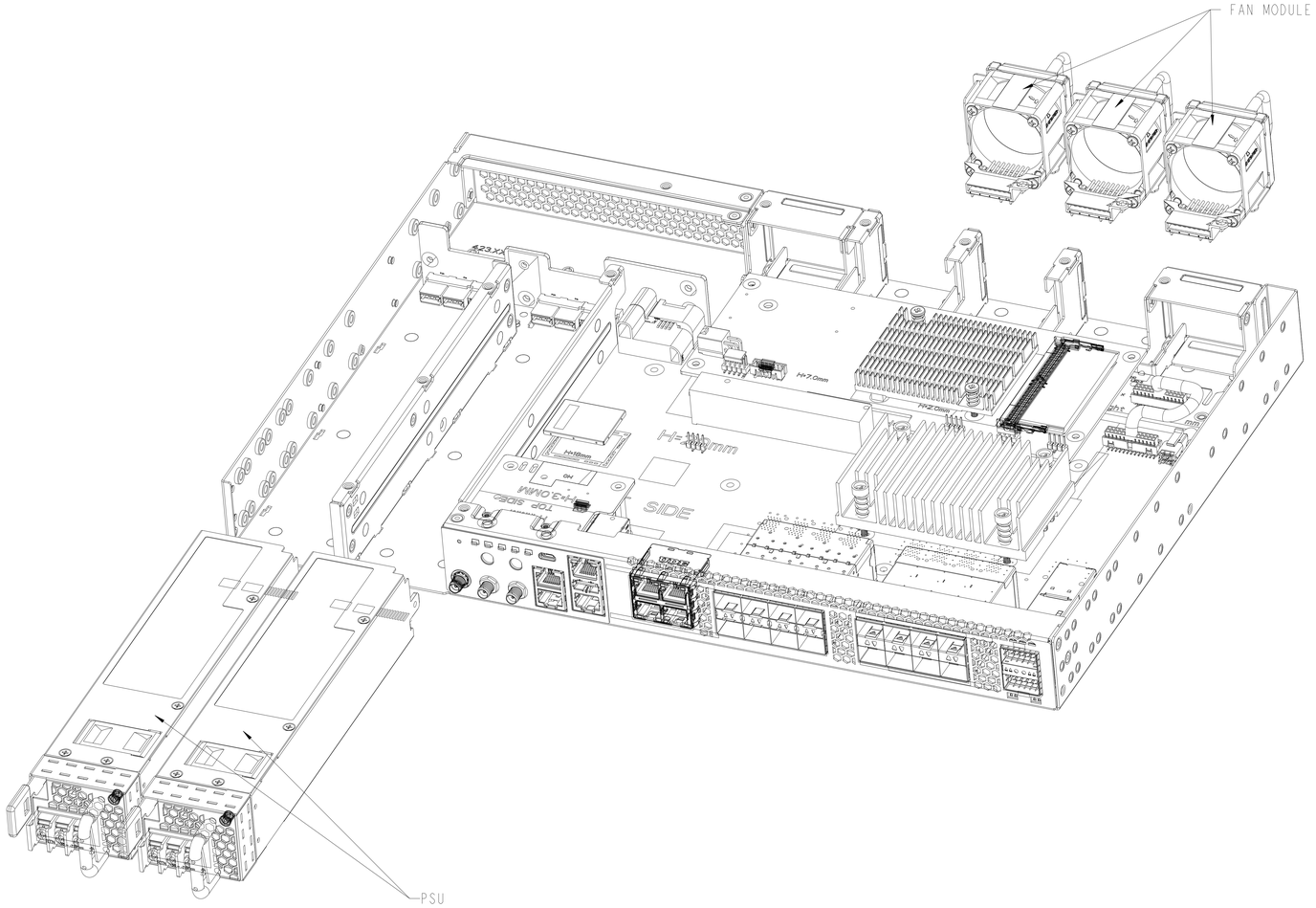
REV	MARK	ECR/ECN NO.	DATE	UPDATE DESCRIPTION	SIGNATURE
			2021/05/27	first release	



STEP4:ASSEMBLY PSU BOARD ON SYSTEM

MATERIAL (SPEC.)	SEE NOTES.	SCALE	ufiSpace				
FINISH	SEE NOTES.	SHEET 1 OF 1					
Default	A	B	C	EP1	EP2	EP3	CTN1
8+8	8.93	8.93	8.10				9.24
4+20	8.10	18.20	8.90	8.90	8.10		9.24
20+20	18.20	18.20	8.90	8.90	8.10	9.92	9.24
12+20	12.20	18.40	8.90	8.90	8.10	9.92	9.24
250+250	250	49.50	12.00	8.90	8.10	9.92	9.24
250+250	250	59.40	12.00	8.90	8.10	9.92	9.24
DRAFT TOLERANCE ±1°							
UNIT	PART NAME						
SIZE A5	MODEL	PART NO.				DESIGNED Allen-mo	
	CUSTOMER MODEL	CUSTOMER PART NO.				APPROVED Jason	

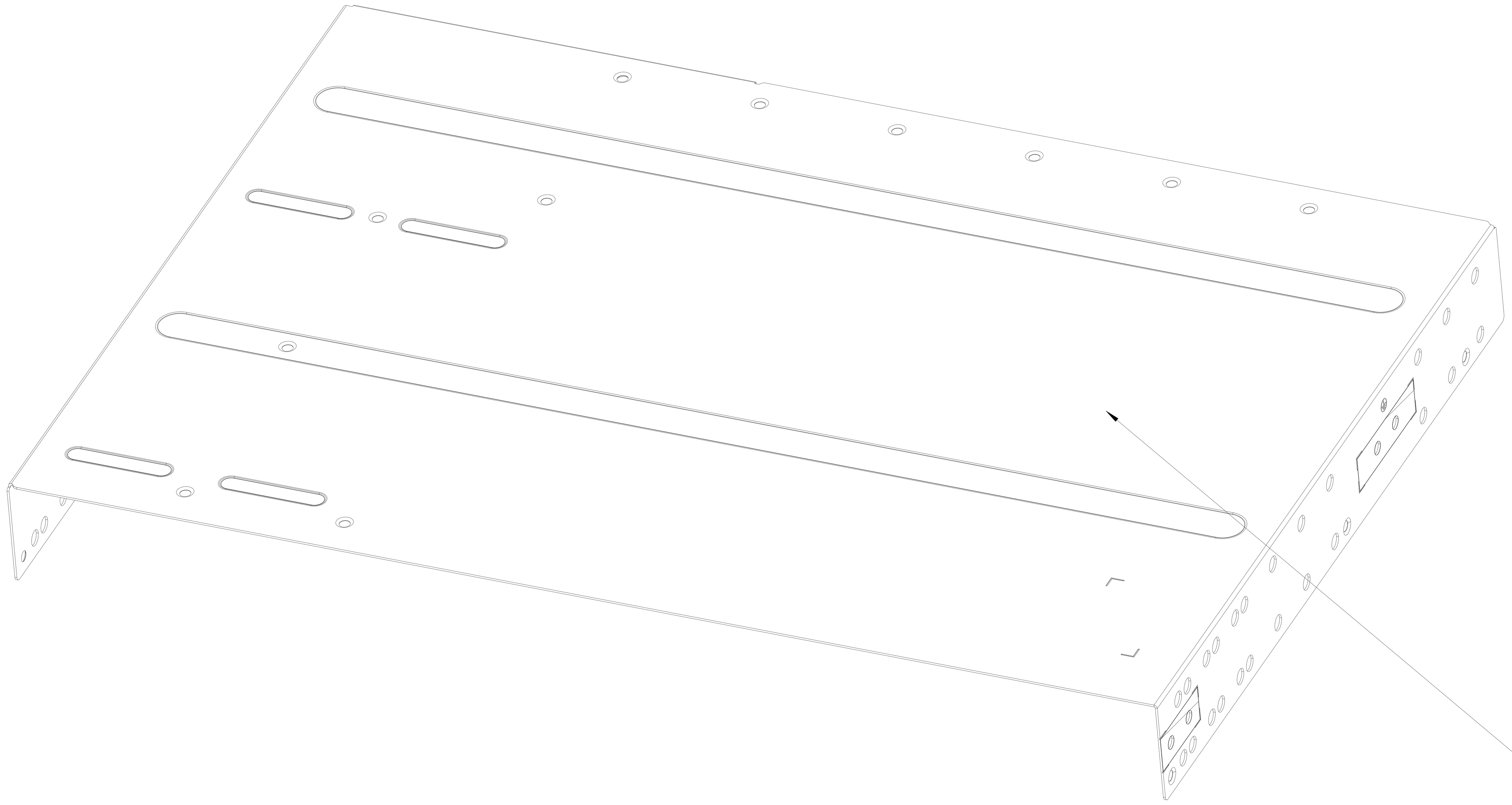
VER	MARK	ECR/ECN NO.	DATE	UPDATE DESCRIPTION	SIGNATURE
			2021/05/27	first release	

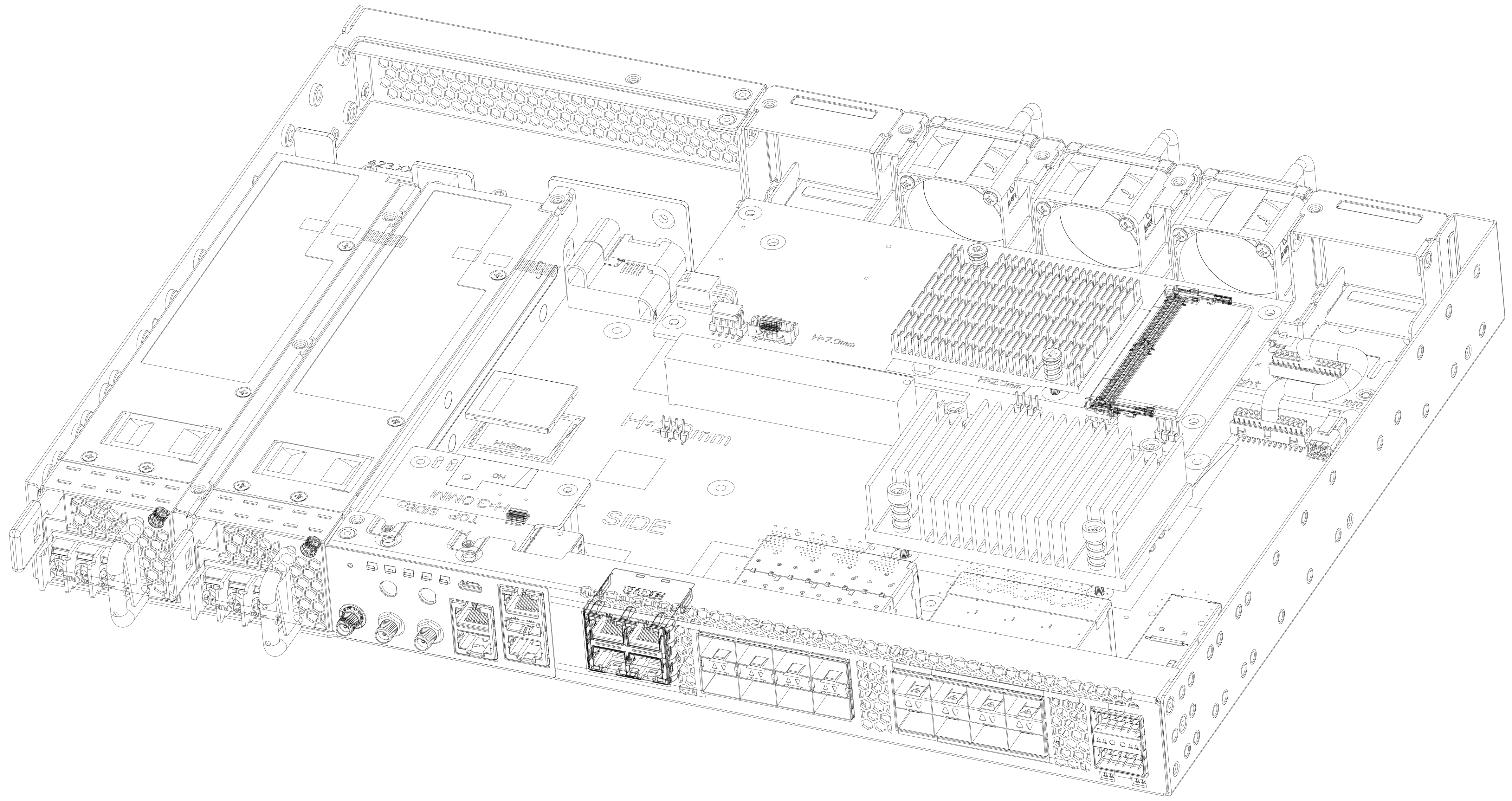


STEP 5:ASSEMBLY PSU AND FAN MODULE ON CHASSIS

MATERIAL (SPEC.) SEE NOTES	SCALE	ufiSpace	
FINISH SEE NOTES	SHEET 1/1		
DIMENSIONS ARE IN [MM] UNLESS OTHERWISE SPECIFIED X ± 0.50 [0.02] XX ± 0.25 [0.01] XXX ± 0.10 [0.004] ANGULAR ± 1°	UNIT	PART NAME	
	SIZE A2	MODEL	PART NO.
CUSTOMER MODEL	CUSTOMER PART NO.	DESIGNED Allen-Hu	APPROVED Jason
DRAFT TOLERANCE ± 1° [CRITICAL DIM MARK #]			

VER.	MARK	ECR/ECN NO.	DATE	UPDATE DESCRIPTION	SIGNATURE
			2021/05/27	firt release	





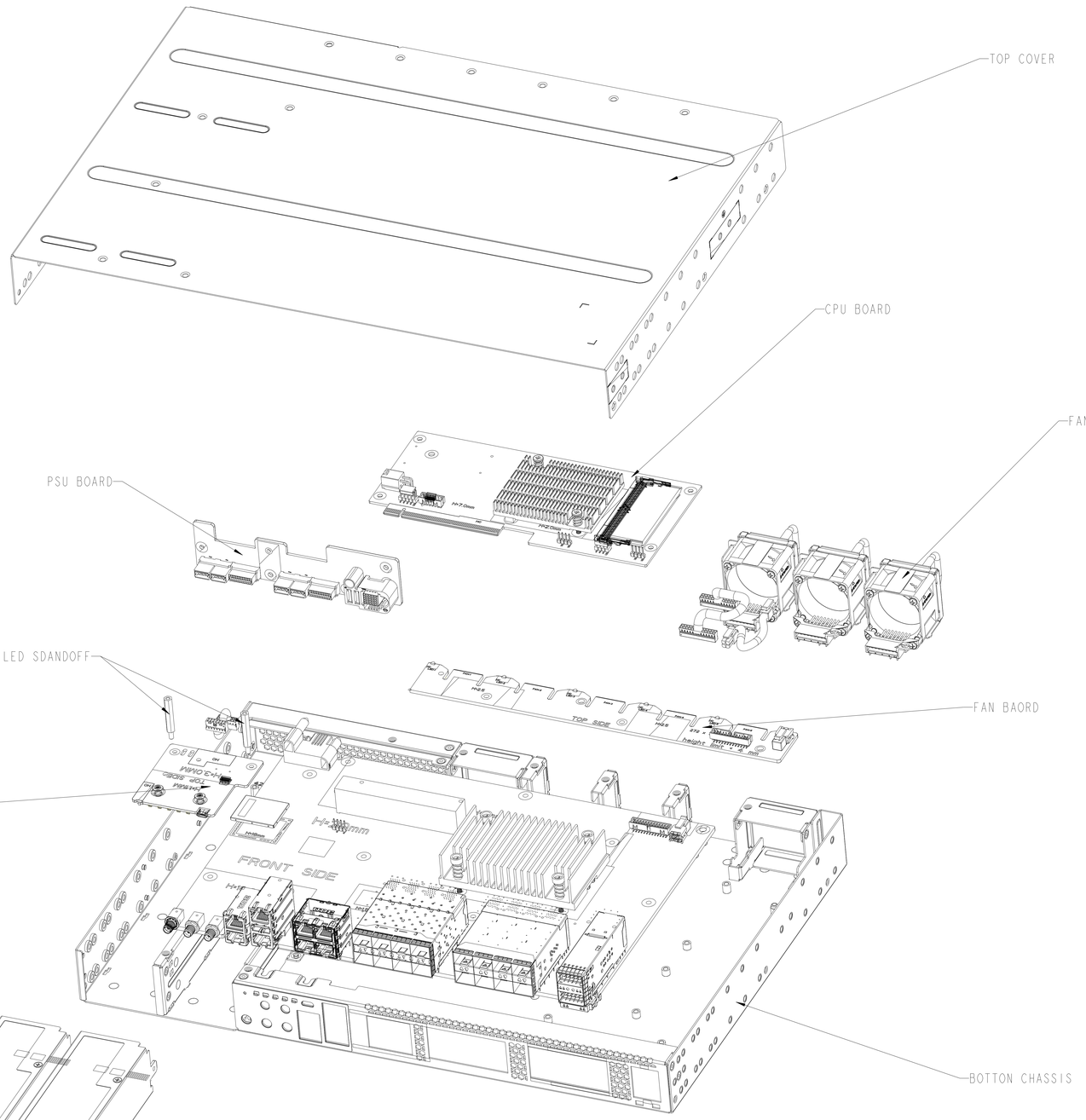
STEP6:ASSEMBLY TOP

MATERIAL (SPEC.)	SEE NOTES	SCALE	ufiSpace
FINISH	SEE NOTES	SHEET 6/7	
		UNIT	PART NAME
		SIZE A0	MODEL / PART NO. / DESIGNED Allen-mo
			CUSTOMER MODEL / CUSTOMER PART NO. / APPROVED Jason

Select Dim \ Tol	A	B	C	EPS	EPE	BAG	CTN	Label	USR
0~6	0.05	0.05	0.10					0.20	
6~30	0.10	0.15	0.20	0.50	0.50	3.00		0.20	
30~120	0.15	0.20	0.30	0.50	0.50	5.00	2.00	0.25	
120~300	0.20	0.30	0.40	1.00	1.00	10.00	3.00	0.30	
300~450	0.25	0.40	0.50	2.00	2.00	15.00	5.00	0.50	
450~600	0.30	0.50	0.60	3.00	3.00	20.00	5.00	0.80	

DRAFT TOLERANCE ±0.2° CRITICAL DIM. MARK ※

VER.	MARK	ECR/ECN NO.	DATE	UPDATE DESCRIPTION	SIGNATURE
			2021/05/27	first release	



EXPLODE DRAWING

SCALE 0.800

MATERIAL (SPEC.)	SEE NOTES	SCALE	
FINISH	SEE NOTES	SHEET 1/1	
DO NOT SCALE DRAWING		UNIT	PART NAME
X=±0.5 X=±0.25 X=±0.125 X=±0.05 X=±0.025 X=±0.01			
X=±0.5 X=±0.25 X=±0.125 X=±0.05 X=±0.025 X=±0.01			
X=±0.5 X=±0.25 X=±0.125 X=±0.05 X=±0.025 X=±0.01		SIZE A3	MODEL
X=±0.5 X=±0.25 X=±0.125 X=±0.05 X=±0.025 X=±0.01			CUSTOMER MODEL
X=±0.5 X=±0.25 X=±0.125 X=±0.05 X=±0.025 X=±0.01			
DRAFT TOLERANCE ±1°			

PART NO. | DESIGNED: Allen-Hu | CUSTOMER PART NO. | APPROVED: JASON